سابک خطاعة

Lexan* 8010 Film

Product Datasheet

Description

Lexan 8010 polycarbonate film offers excellent clarity in all thicknesses, high heat resistance, and superior dimensional stability for graphic art applications. Derived from one of the world's toughest polymers, Lexan 8010 film also provides a high gloss surface finish while meeting additional requirements for added UV stability. Additional enhancements allow improved gauge control (see underneath for details).

Typical Property Values ◆

Property	ASTM Test Method	Units (USCS) Value	ISO Test Method	Units (SI) Value
Mechanical						
Tensile Strength						
@ Yield	ASTM D882	psi	8500	ISO 527	MPa	62
Ultimate	ASTM D882	psi	9000	ISO 527	MPa	65
Tensile Modulus	ASTM D882	psi	300000	ISO 527	MPa	2506
Tensile Elongation at Break	ASTM D882	%	100-150	ISO 527	%	100-154
Gardner Impact Strenght at 0.03 in. (0.75 n	nm)ASTM D3029	ft-lb	23	ISO 6603-1	J	31
Tear Strength Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	245
Propogation	ASTM D1004 ASTM D1922	g/mil	30-55		kN/m	10-20
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	10 20
Fold Endurance (MIT)	A3111 D3703	TC ID	,		3	12
0.010 inch (0.25 mm)	ASTM D2176-69	double folds	130			130
0.010 inch (0.23 inih) 0.020 inch (0.50 mm)		double folds	35			35
	A31M D2170-09					
Thermal						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft ² /ºF/in	1.35		W/mºK	0.2
Coefficient of Thermal Expansion		(x 10 ⁻⁵ /°F)	3.2	ISO 11359	$(x 10^{-5}/^{\circ}C)$	5.8
Specific Heat @ 40 °F (4 °C)	ASTM E1269	Btu/lb/ºF	0.3		KJ/Kq-ºC	1.25
Glass Transition Temperature	ASTM D3417/D3418	oF	307	ISO 11357	°C	153
/icat Softening Temperature, B	ASTM 1525-00 Modif	fied °F	323		°C	160
Heat Deflection Temp. by TMA at 1.8 MPa		٥F	290	ISO 75 Modified	oC	145
Shrinkage at 302 °F (150 °C)	ASTM D1204	%	1.40		%	1.40
Brittleness Temperature	ASTM D746	٥F	-211		°C	-135
Physical						
Density	ASTM D792	slug/ft ³	2.3	ISO 1183	kg/m³	1200
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Surface Roughness (RMS)	ASME B46-01	-	NA	130 02	70 change	0.55
Surface Energy	ASTM D5946-01	_	34			
Surface Tension	Dyne Pens	Dyne	38-40			
Pencil Hardness	ASTM D3363	-	b-hb			
Taber Abrasion	ASTM D1044	delta Haze	28			
Bayer Abrasion	Colts Lab Tes	Ratio	0.38			
Steel Wool Abrasion	Colts Lab Test	Haze Gain	15.44			
Steel Wool Abrasion	Colts Lab Test	Raio	0.08			
Optical						
Refractive Index @ 77 °F (25 °C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	91			
ellowness Index	ASTM D1005	%	0.7			
Haze	ASTM D1003	%	0.4			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	170	ISO 2813	_	170
UV % Transmission at 380nm	UV/Visual Spectroscopy	, %	29	130 2013		170
Electrical Dielectric Strength in oil, short tir	ne					
	STM D149-97a Method A	kv/mil	1.81	IEC 60243	kv/mm	71
Dielectric Constant						
@ 60 Hz	ASTM D150	-	2.32	IEC 60250	-	2.32
@1,000,000 Hz	ASTM D150	-	2.3	IEC 60250	-	2.3
Dissipation Factor						
@ 60 Hz	ASTM D150	-	0.001	IEC 60250	-	0.001
0 1,000,000 Hz	ASTM D150	-	0.006	IEC 60250	-	0.006
Volume Resistivity	ASTM D257	Ω-cm 8	3.65E+16	IEC 60093 Ω	!-cm	8.65E+16
Surface Resistivity	ASTM D257	Ω /square 5	5.24E+15	IEC 60093 Ω/s	quare	5.24E+15

These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC Innovative Plastics, Specialty Film & Sheet representative or the Quality Services Department.
 Reported Reported values are based on 0.250 mm (0.010") thickness film unless otherwise noted.

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Manufacturing Specifications

 Nominal Gauge
 Min./Max Limit

 Ranges
 of Normal

 0.007"(0.175mm)
 ± 10%

 0.010-0.015" (0.250-0.375 mm)
 ± 5%

 0.020-0.030" (0.500-0.750mm)
 ± 3%



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